

Date: Monday, 12/10/2007 12:04:25 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PATIENT STOP ASSEMBLY
Job Number : 36229	
Estimate Number : 10949	
P.O. Number : N/A	Part Number : D2493
This Issue : 12/10/2007 S.O. No. : N/A	Drawing Number : D2493 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : A
Previous Run : 31886	Material : N/A
Written By : <u>JA 07.12.10</u>	Due Date : 12/21/2007
Checked & Approved By : <u>JA 07.12.10</u>	Qty: <u>18</u> Um: <u>4</u> Each
Comment : Est. C 03.01.17 Reformat; Incorporated D2492 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2444	Pip Pin Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pip Pin Assembly

Pick:

Qty Part Number Description Batch

2 D2444 Pip Pin

B 36745 x 8 * *new Batch 08/01/14*
B36242 x 6 B35206 x 2 B36006 x 8 (X)

2.0	D2492	Patient Stop
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Patient Stop

Pick:

Qty Part Number Description Batch

1 D2492 Patient Stop

36243 *AS 08/01/14* (X)

3.0	AN960JD10	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

2 AN960JD10 Washer

Batch Error
M105792 *AS 08/01/14* (X)

4.0	MS21042L3	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

2 MS21042L3 Nut

M105558 *AS 08/01/14* (X)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 28/01/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 12/10/2007 12:04:26 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PATIENT STOP ASSEMBLY

Job Number: 36229

Part Number: D2493

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

MS27039107

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Pick:

Qty Part Number Description Batch

2 MS27039-1-07 Screw

M18057 in 2008/1/16

M18059

AS 08/01/14

(18)

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2493.

Identify as D2493

D2492 on BOM as material listed in Step 2.

MF 08-01-14

(18)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/15 (18)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

57189

08/01/14

(18)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/01/16

(18)

Job Completion



08-01-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>bw</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2493	REV. A SHEET 1 OF 1
DATE 95:24:10	TITLE PATIENT STOP ASSEMBLY		SCALE 1:4

RELEASED
97/07/11 DS

